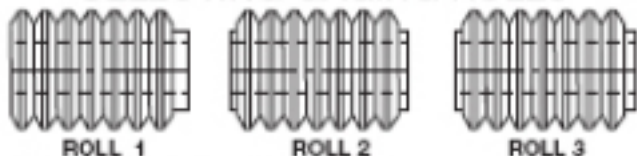
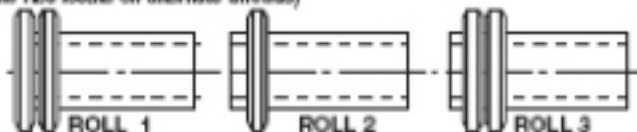


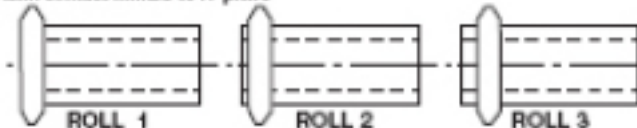
## SELECTING GAGING ROLLS



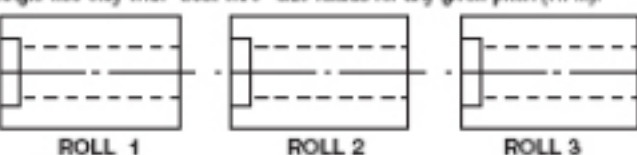
**TYPE 3:** Full Profile-Functional Diameter size. Full ribbed rolls for functional diameter size for pitches coarser than 48 T.P.I. (for 48 T.P.I. and finer the ribs locate on alternate threads)



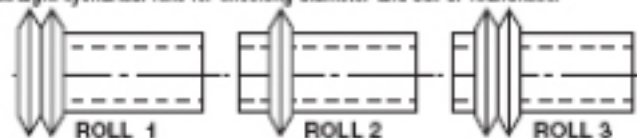
**TYPE 4:** Cone and Vee-Single Element Pitch Diameter. Two ribs ("vee"-type) on lower rolls (No.1 and 3). One rib ("cone" type) on upper roll (No.2). Flank contact limited to .1 pitch.



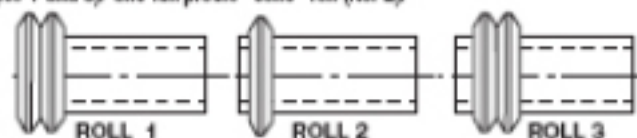
**TYPE 5:** "Best Wire" Size Radius-Single Element Pitch Diameter. Single ribs only with "best wire" size radius for any given pitch (T.P.I.).



**TYPE 6:** Plain Rolls-Thread Major Diameter and Plain Cylindrical Parts. Straight cylindrical rolls for checking diameter and out-of-roundness.



**TYPE 7:** Minor Diameter (55° Included Angle). Two full profile "vee" rolls (No.1 and 3). One full profile "cone" roll (No. 2).



**TYPE 8:** Lead/Flank Angle. Two full profile "vee" rolls (No.1 and 3) with outside flanks relieved. One full profile "cone" roll (No. 2).

Gaging rolls are also available for:  
Taper Pipe, ACME, Buttress, specials.